

SOUTH PRODUCTION NOTES

November 13, 2014
Afternoon Shift

BASF EMPLOYEES
36 Last Recordable
502 Last Lost Time

#1 MED / AI-4190:

Gear box has been fixed. Ok to run on afternoon shift. Only 5 bags of new material on the floor.

Midnight shift: Did not run.

Day shift: Get gear box filled and try running later in shift

Afternoon shift:

#1 RC / SI-1624:

Calciner is coming down to change to a 5" dam. We need to get it cleaned and ready for Maintenance should be ready Friday.

Midnight Shift: Continued with the refire material. Surface area is good, but still getting white material off.

Day shift: Grodecki to inspect and adjust for better color and SA numbers. Plan now is to purge the feed hopper and run out material, then shut calciner down for 5" dam install. Hoping to have ready by Friday, Saturday more likely (work order submitted for maintenance to perform the install). Will need to clean up to the 3" dam after pulling syntron back.

Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Ready To go. Using small chiller. New unit not working. Vibrator for hopper being fixed.

Midnight shift: Ran a batch and then put on hold. Unable to drop powder from the control room. Also the weigh hopper vibrator is not working. W.O.W.

Day Shift: Check status of work orders, run afternoon if ready

Afternoon Shift:

#2 RC/ Cu 0860:

Bringing up to temp to calcine bags on the floor.

Midnight shift: Hold.

Day Shift: Will calcine the material (made yesterday) later in shift.

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Running- Only on Midnight and Day shift.

Midnight shift: Continued to run.

Day Shift: Continue

Afternoon Shift: Hold

#3 RC / D-1795:

Sand run through on afternoon shift, Cutter Repaired, Needs Cleaning finished Will have cleaning sheet in GL's office. Need to be running by Friday.

Midnight shift: Sand continued to trickle through. Hopper on 2nd floor needs cleaned. Also calciner side door at a minimum.

Day shift: Continue getting sand cleaned up, also will need the following: quick vacuum around and on top of feed hopper, remove syntron transition hose, pull top of syntron and clean out, replace syntron transition hose, make sure both ends of calciner cleaned up from feed end to discharge in to spiral, and set-up final product and fines stations).

Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.

Watch Suction on Trimer, #1 is also venting to Trimer

Midnight Shift: Continued to run.

Day Shift: Continue

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue.

Keep an eye on the discharge end to make sure there is good suction and is not backing up.

FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.

Midnight Shift: Continued.

Day shift: Continue. Justin and rob to check vac-u-max discharge

Afternoon shift:

Exhaust to 5A DC

#6 RC / D-0756

Running – no issues

Midnight shift: Continued.

Day Shift: Continue...work order for buggy with broken wheel (#3 buggy)

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Keep tank in recycle. NO STEAM. Will need a tank made on 11-13 if possible hold for Rory, he would like to observe the process

Midnight Shift: Monitored.

Day Shift: ok

Afternoon shift:

New Pfaudler / D 5253

Continue on feed to National. Drum set up for drainage- see revised batch sheet.

Midnight shift: Did not run.(Manpower and pipeline full).

Day shift: Run when manpower available

Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches

Midnight Shift: Continued.

Day Shift: backed up, run afternoon

Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.

Midnight Shift: Continued to feed.

Day shift: Continue

Afternoon Shift:

PK Blender/AI 3915:

Pill mix (no reblends, making fresh material)

Midnight Shift:

Day shift: NA

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Tower 3/ DPT 101:

Continue.

Midnight Shift: Loaded and running.

Day shift: Continue

Afternoon shift:

Tower 6 / DPT 101

Repaired. Continue

Midnight Shift: Loaded and running.

Day shift: Continue

Afternoon shift:

North Screener / Cu 0860:

Continue to run.

Midnight shift: On hold for Cu 0860.

Day shift: on hold for 0860

Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.

Midnight shift: Continued to run.

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift: Did not run (manpower).

Day Shift: Empty hopper when possible

Afternoon shift:

#2664 (east) Pill Machine / AI-3915 T 5/32:

Continue

Midnight shift: Did not run (manpower).

Day shift: Running OK when manpower
Afternoon shift:

TK #2 / V 2010 P :

BI mill is running – Finish Drums left- Then clean and Maintenance to replace leaking seals. WOW Grodecki

Midnight shift: Running.

Day Shift: Continue, and be sure to re-use the “used” V 2010 drums if they are OK to use again.

Afternoon shift:

TK #4 / Cu 0540:

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

Harrop Kiln / Al-4190:

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift: Continued.

Day Shift: Need to get drums lot 339 back to kiln for remake (reclaiming old drums)

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: On hold on midnight shift.

Day shift: Running

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tableting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups: 1. #3 Calciner